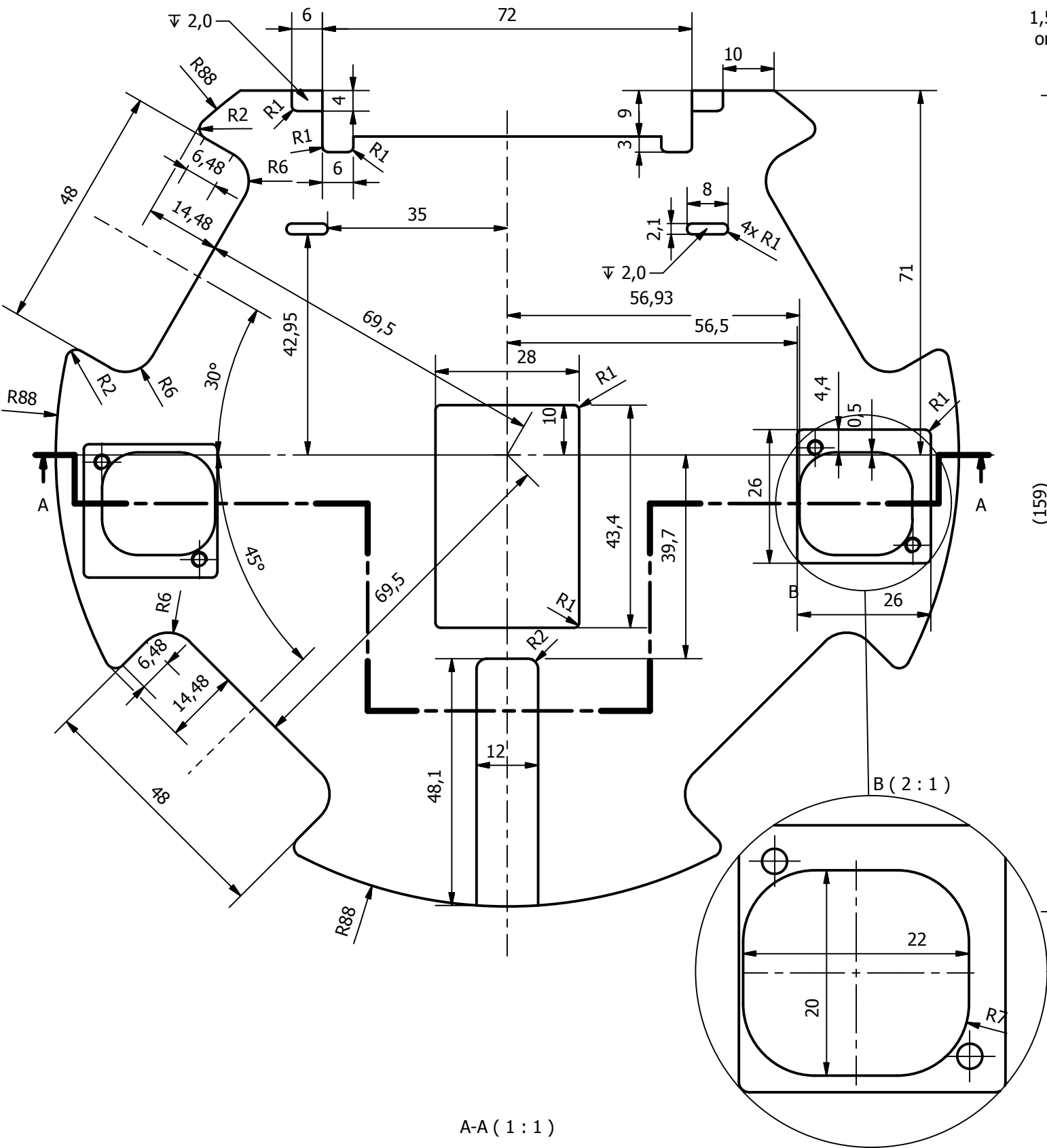


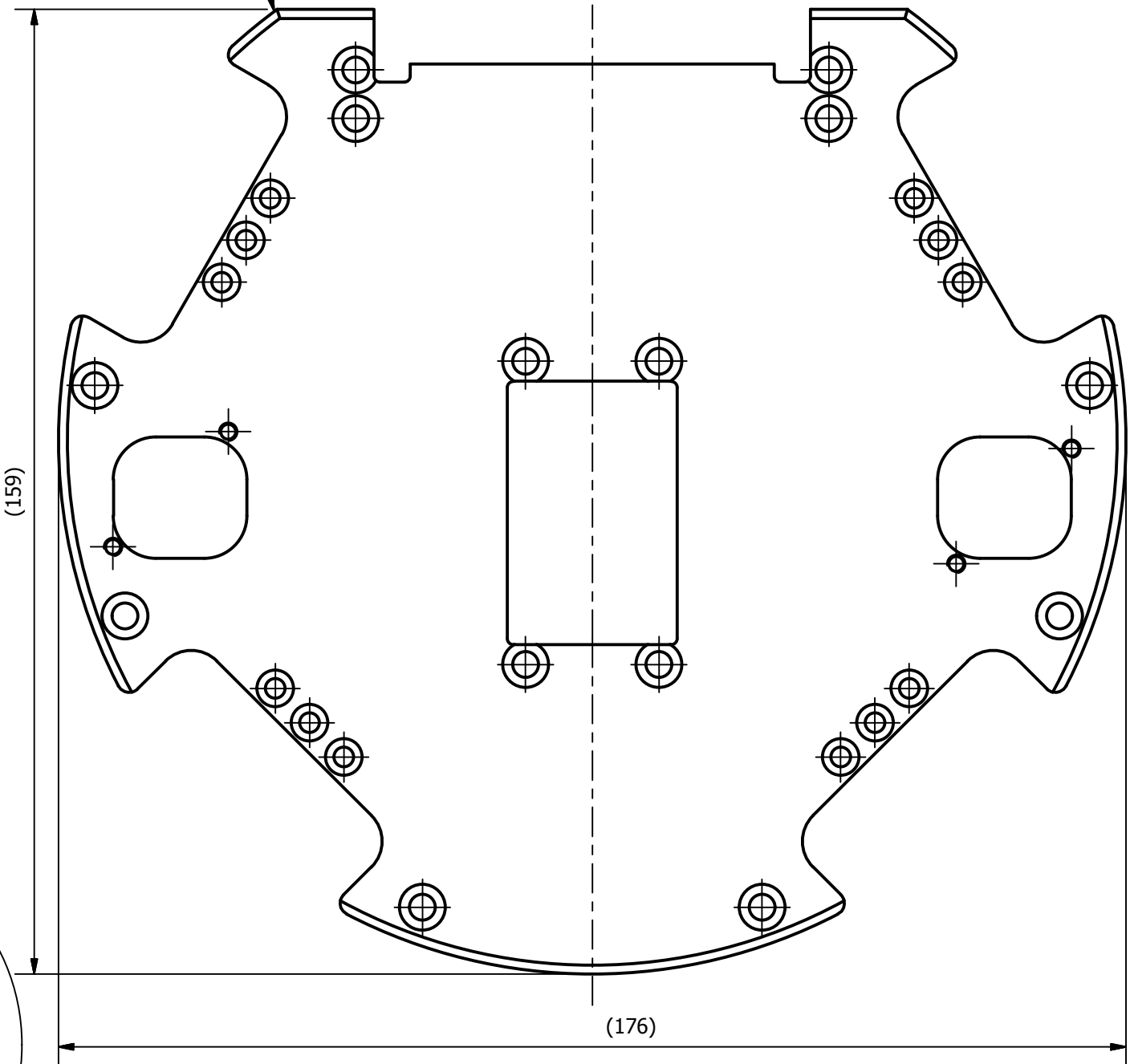
For bores see page 2

Top View (bores disabled)




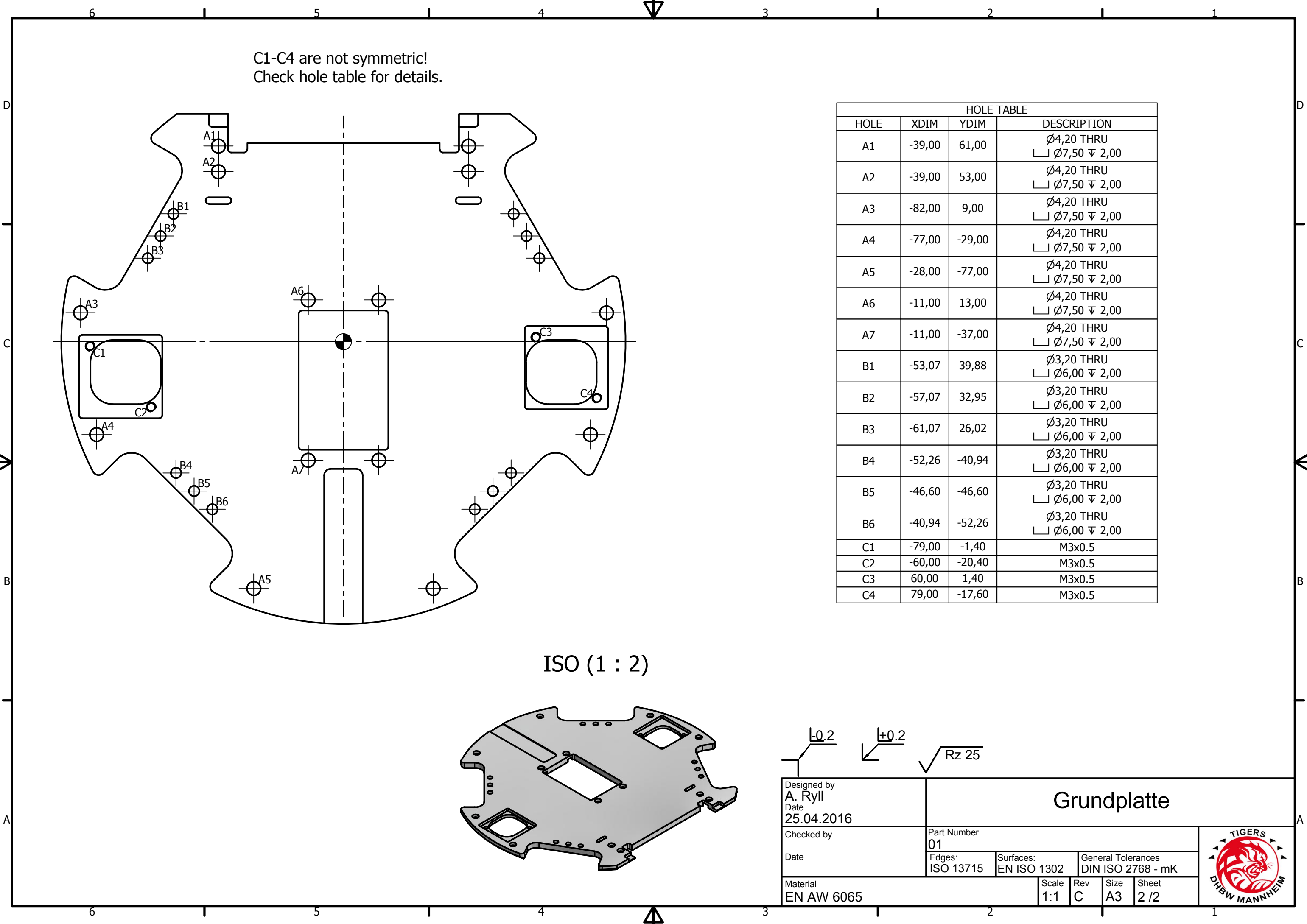
Bottom View

1,5mm x 45° chamfer on outer bottom edge



±0.2
±0.2
√ Rz 25

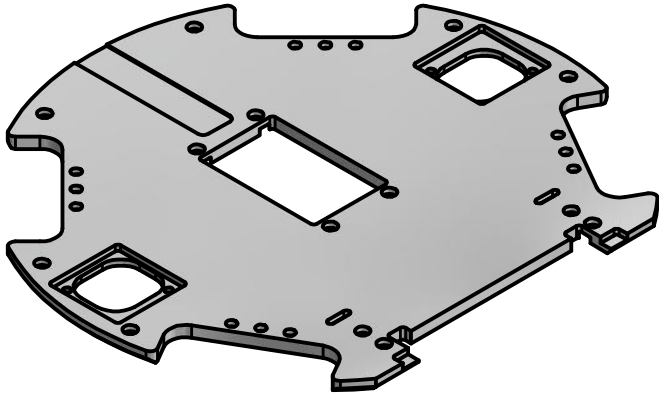
Designed by A. Ryll Date 25.04.2016		Grundplatte					
Checked by		Part Number 01					
Date		Edges: ISO 13715	Surfaces: EN ISO 1302				
Material EN AW 6065		Scale 1:1	Rev C	Size A3	Sheet 1 / 2	General Tolerances DIN ISO 2768 - mK	




C1-C4 are not symmetric!
Check hole table for details.

HOLE TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
A1	-39,00	61,00	Ø4,20 THRU └─┐ Ø7,50 ▽ 2,00
A2	-39,00	53,00	Ø4,20 THRU └─┐ Ø7,50 ▽ 2,00
A3	-82,00	9,00	Ø4,20 THRU └─┐ Ø7,50 ▽ 2,00
A4	-77,00	-29,00	Ø4,20 THRU └─┐ Ø7,50 ▽ 2,00
A5	-28,00	-77,00	Ø4,20 THRU └─┐ Ø7,50 ▽ 2,00
A6	-11,00	13,00	Ø4,20 THRU └─┐ Ø7,50 ▽ 2,00
A7	-11,00	-37,00	Ø4,20 THRU └─┐ Ø7,50 ▽ 2,00
B1	-53,07	39,88	Ø3,20 THRU └─┐ Ø6,00 ▽ 2,00
B2	-57,07	32,95	Ø3,20 THRU └─┐ Ø6,00 ▽ 2,00
B3	-61,07	26,02	Ø3,20 THRU └─┐ Ø6,00 ▽ 2,00
B4	-52,26	-40,94	Ø3,20 THRU └─┐ Ø6,00 ▽ 2,00
B5	-46,60	-46,60	Ø3,20 THRU └─┐ Ø6,00 ▽ 2,00
B6	-40,94	-52,26	Ø3,20 THRU └─┐ Ø6,00 ▽ 2,00
C1	-79,00	-1,40	M3x0.5
C2	-60,00	-20,40	M3x0.5
C3	60,00	1,40	M3x0.5
C4	79,00	-17,60	M3x0.5

ISO (1 : 2)



L0.2
±0.2
√ Rz 25

Designed by A. Ryll Date 25.04.2016		Grundplatte					
Checked by		Part Number 01					
Date		Edges: ISO 13715	Surfaces: EN ISO 1302	General Tolerances DIN ISO 2768 - mK			
Material EN AW 6065			Scale 1:1	Rev C	Size A3	Sheet 2 / 2	